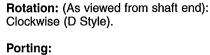
# **Specifications**

## Waste Oil Pump





• 1/8" NPTF, side located nozzle port.

- 1/8" NPTF, top located gauge port.
  1/4" NPTF, bottom and cover
- 1/4" NPTF, bottom and cover located inlet ports and bottom located return port.
- Bypass plug accessible through the side located bleed port plug assembly.
- 3/8" flow through bleed valve.

#### **Nozzle Location:**

(As viewed from shaft end): Clockwise (D Style) - Right side.

#### Shafts

5/16" dia., 1.65" extension from mounting face, with keyless "D" drive.

**Elastomers:** 

VITON shaft seal. All other seals are VITON.

#### Mounting:

2 bolt flange - see interface dimensions.

#### Weight:

4 lbs., 2 oz., shipped oil-filled.

NOTE: To assure compliance with National Fire Protection Association Bulletin 31, "Installation of Oil Burning Equipment", fuel unit inlet pressure should not exceed 3 psig.

### **Inlet Requirements:**

10" Hg maximum vacuum (approx. 10' vertical lift - exact distance will vary with tubing diameter and length). 3 psig maximum inlet pressure.

### Speed:

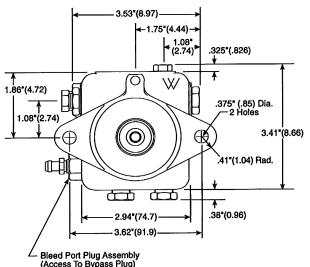
1725 and 3450 RPM

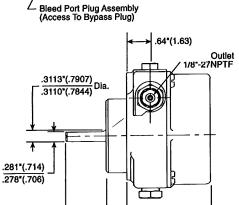
Webster now has available a Mini waste oil pump. Webster's waste oil pumps are available in single stage models, rated at 20 gph for the SK41906 (3450rpm) and 25 gph for the SK41982 (1725rpm). Operating pressure is factory set at 100 psi. These waste oil pumps are able to maintain its recommended flow rate throughout the 100 to 150 psi pressure range.

process consigni	Location From	RFS	Rated	Gear Set
Single Stage	Shaft End	<u>GPH</u>	PSI	Capacity
M17DN-15	CW/R	15	40	35
M17DN-6	CW/R	6	40	35
M34DN-3	CW/R	3	40	31
M34DN-3H	CW/R	3	150	31
M34DN-15	CW/R	15	40	35
2M34DN-15-H	CW/R	15	150	35
SK41906R	CW/R	14	100	27
SK41982R	CW/R	14	100	27

Dimensions in inches, () = cm

## Dimensions

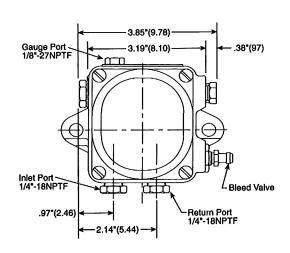


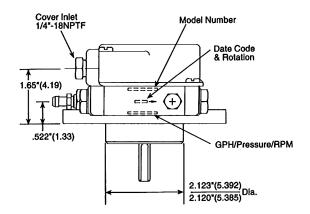


1.65\*(4.19) ->

.57"(1.45)

-2.33"(5.92)









### **General Specifications**

- Single Stage
- Single pipe operation only when used with thick oil.
- 1725 R.P.M.
- Operating pressure range 30-50 P.S.I.
- Viscosity range 34-7000 SUS (2.5-1500 Centistokes).
- Shaft seal and piston valve are Viton® material.
- · Bypassing nozzle type.
- · Power Requirements:
  - 1/4 H.P. for viscosity less than 1000 centistokes
  - 1/3 H.P. for viscosity greater than 1000 centistokes.
- Shaft Length is 3 1/8" long from mounting face to shaft end.
- · Pump body has a flange and a hub.
- Maximum flow is 10-40 G.P.H. depending on model.

	<u>H.P.</u>	<u>Voltage</u>	<u>RPM</u>	<b>Rotation</b>	<u>GPH</u>	Rated PSI
SPM-25AT1RR140	1/4	120	1725	CW	10	45
SPM-25AT1RR243	1/4	120	1725	CW	20	45
SPM-25AT1RR244	1/4	120	1725	cw	40	45

To Vent Pump: Attach 1/4" ID plastic tube. Use 3/8" wrench to open vent 1/8 Return Port #1: 1/4" pipe thread, used as return on two pipe turn maximum For Use as Gage Port: Remove insert to install 1/8" pipe threaded gage -Port nearest pressure Remove plug to install 1/4" pipe threaded gage o Adjust Pressure Nozzle Port: 1/8" pipe thread (1/4" pipe thread if pump code ends in 13 or 14 Remove cover screw Insert 1/8 Allen wrench. Turn counter-clockwise to below Inlet Port #2 pressure desired. Turn clockwise to set 1/4" Pipe Thread (insert bypass plug) to desired pressure Return Port #2 1/4" Pipe Thread,— use as return on two pipe installation Keep cover screw

These units have the same characteristics as the 1RR models but incorporate a 120 volt, single phase, 1/4 hp motor.

## IRR Pump Heads IRR SERIES



	Rotation/Nozzle			
	<b>Location From</b>	RFS	Rated	<b>Gear Set</b>
Single Stage	Shaft End	<u>GPH</u>	<u>PSI</u>	<b>Capacity</b>
1RR140D-4EK13	B CW/R	10	45	23
1RR243D-4EK13	B CW/R	20	45	48
1RR244D-4EK13	B CW/R	40	45	66

### **WASTE - BIO OIL SAFETY VALVE**

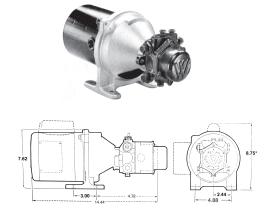
Oil Safety Valve for Bio applications. This valve is U/L listed for Bio Fuel and is compatible with a wide range of other fuels such as B20-B100, #1-#2 Fuel Oil, Diesel, Kerosene and Waste Oil. Temperature Range of -10 to 140 F.

Visit our Site...



Listed Webster Oil Safety Valve for BiO Fuel

## **WASTE OIL PUMP & MOTORS**



These single stage waste oil pumps operate @1725 rpm. The operating pressure range is 30-50 psi. Maximum inlet vacuum 10" Hg. Viscosity range is 34-7000 SUS (2.5 Centistokes), temperature range 40 F (min) - 160 F (max). This unit can be hub or flange mounted. The pump can be used on one or two pipe installations. Double lip type Viton seals assure low starting torque and provide positive protection from leaks. For waste oil and #4 or lighter fuel oils.

Capital City Tool, Inc. 219 Hahn Road, Frankfort, KY 40601 Tele: 502.223.0025 or 800.766.1233 Fax: 502.223.4629

www.websterfuelpumps.com

